



Dart Aerospace Ltd.
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Canada

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D3674-7

Job Sheet 203859



Part No: D3674-7

Part Name: Guide



Part Weight: 0 lbs

Job Created: 11/28/19

Due Date: 1/30/20

Type: Stock

Note: DWG REV B IPP REV:A NEW ISSUE 16-07-12 JLM VERIFIED BY:DD

Ship Via:

Job Qty: 4 pcs

Status: New

Priority: Medium

Job Tracking No:

Created By: Jennifer Renwick

Description:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	Sign-off
100	Bandsaw - 1	4 pcs	1/30/20	1/30/20	0.00	0.00	Bandsaw - 1		
110	HAAS 4 Axis - B4B	4 pcs	1/30/20	1/30/20	1.00	0.89	HAAS - 1 - B4B		
							HAAS - 2 - B4B		
							HAAS - 3 - B4B		
							HAAS - 4 - B4B		
120	QC 2	4 pcs	1/30/20	1/30/20	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		



Container No: S247181



Part: D3674-7

Job No: 203859

Serial No/Batch: S247181

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/13/20

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DAS 65 9-89

DAS 52 9-89

DAS 52 9-89

DAS 52 9-89

Plex 11/28/19 9:11 AM Dart.Renwick.Jennifer

130 QC 8	4 pcs	1/30/20	0.00 0.00	QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
140 Packaging 3-1 - Stock - B4B 4 pcs		1/30/20	0.00 0.00	QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	SBL 20/01/15
				QC 8 - 76	
				QC 8 - 61	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	DAS
				Packaging 3 - 22 - B4B	84
				Packaging 3 - 23 - B4B	9-89
				Packaging 3 - 24 - B4B	STOYR

				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 QC 21 - SA	4 pcs	1/30/20	0.00 0.00	QC 21 - SA - 21	Das
				QC 21 - SA - 70	21
				QC 21 - SA - 53	scr
Part Op 100 - (Bandsaw) Cut Blanks.Blank size: 1.250" x .750" x .950" long Descriptions: 110 - (HAAS CNC Vertical Machine) 1-Machine as per Folio FB484 120 - (QC2- Inspect parts off machine FAI/FAIB) 130 - (QC8- Inspect parts - second check) 140 - (Identify as per dwg & Stock Location:) 150 - (QC21- Final Inspection - Work Order Release)					
JAN 1 5 2020					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
MDELRINB0.750X1.250	Delrin Bar	.3164 ft (.0791 ea)	100-Bandsaw - 1	5069422	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Bandsaw - 1	MDELRINB0.750X1.250	0	49	0	
Part Specifications					
Specifications could not be found.					

